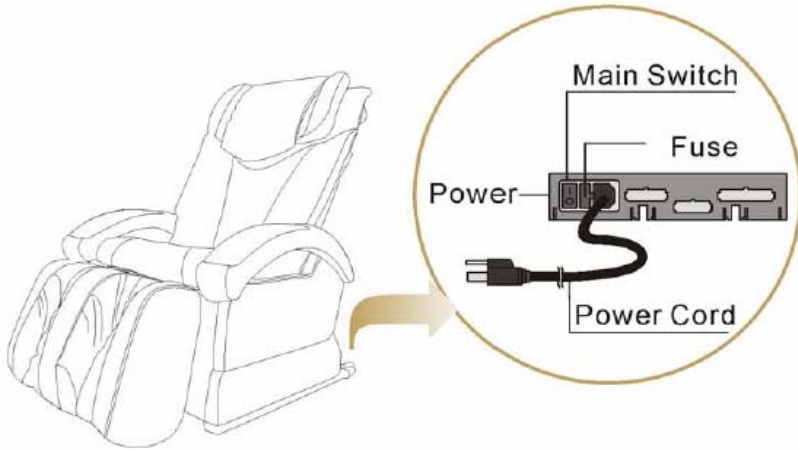


**Elite Triumph elevation belt replacement instructions**  
For questions, clarifications or assistance call 1-800-592-0948 x 1

*Tools required*

One Phillips screwdriver, medium length

**BEFORE BEGINNING**, turn the power switch on the chair off and unplug the power cord. Allow the chair to sit for 10 minutes before proceeding.



**Step 1:** Lay the back of the chair down over the seat of the chair.



Reach under the back of the chair with your right hand.....about 6” in from the left side and about 4” in from the back cover. Locate the latch mechanism with a finger and pull latch out to release.



CAUTION, when the latch is released, the back will be free weight and will pivot.  
Hold the top of the chair and lay forward gently.



Hold onto the seat back until it is firmly lying on the seat.  
*DO NOT ALLOW chair back to 'drop' unsupported onto the seat.*

**Step 2:** Once the back of the chair is folded down and you are ready to begin, locate the six screws holding the back cover on.



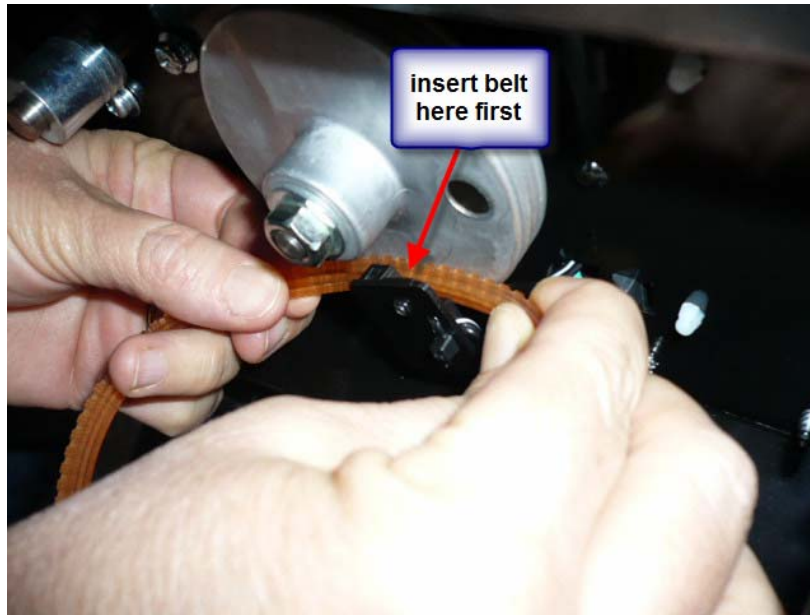
Using your # 2 Phillips screw driver remove the six screws.

Disconnect the two air hoses in the upper left corner of cover as shown with arrow above. Lift the back cover up and off and set aside.

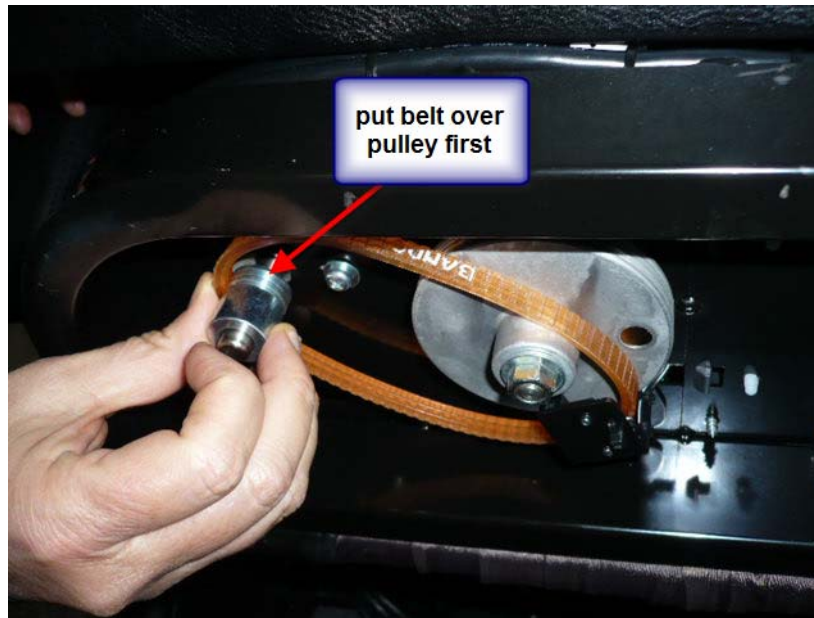
**Step 3)** Viewing backrest from the back of the chair looking at the bottom of the backrest, locate, cut and remove damaged elevation belt with scissors.



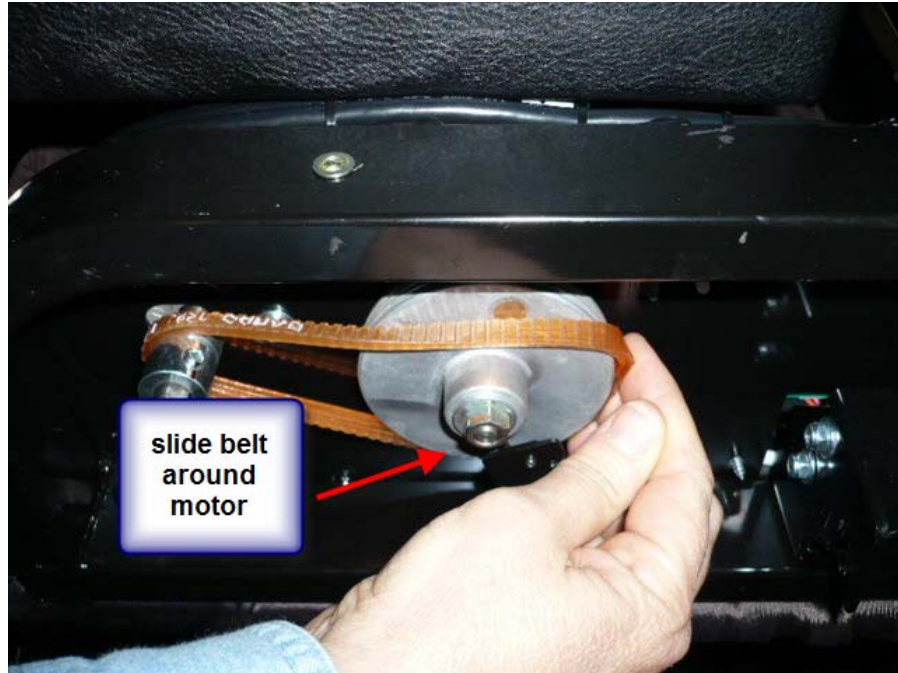
**Step 4)** Before installation of new belt, note the 2 grooves inside the belt and the 2 ridges on the small and large pulley at the bottom of the backrest. To replace the new belt, begin by sliding it between the black sensor and bottom of drive pulley as noted below.



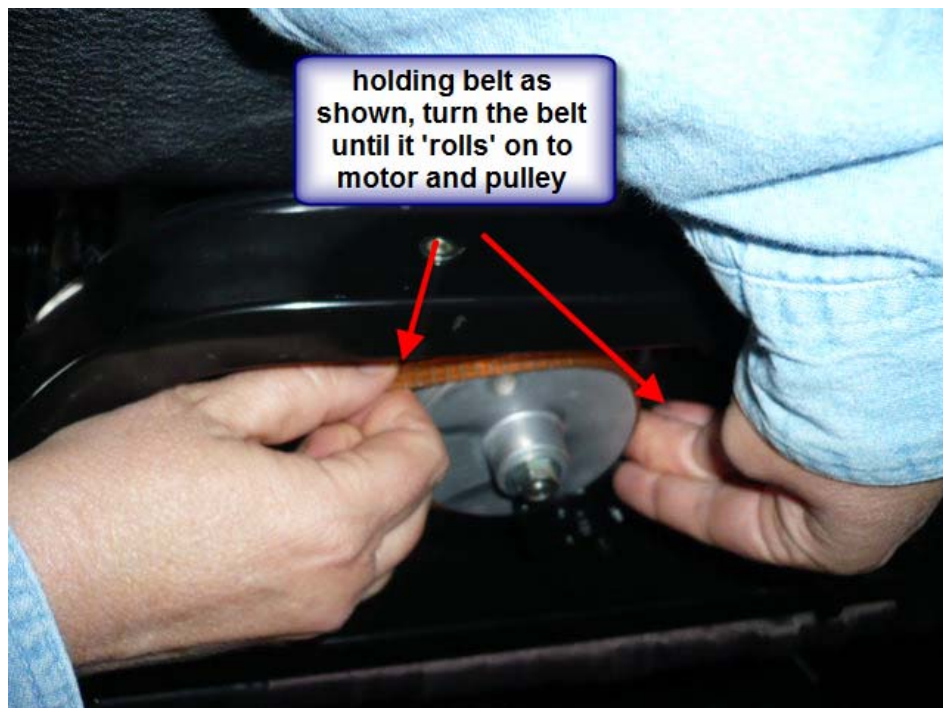
**Step 5)** Slide the belt over the smaller pulley on the left side first.



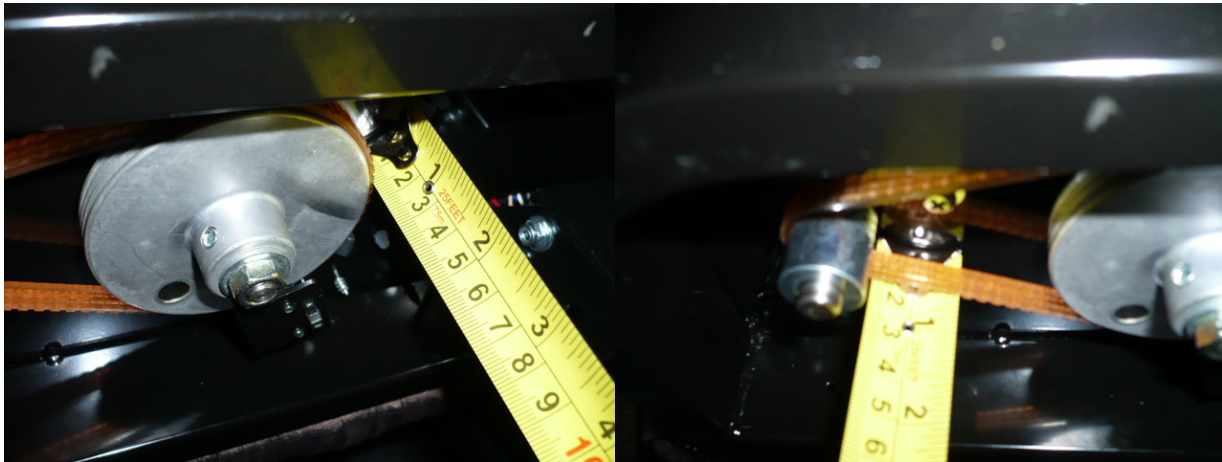
**Step 6)** After making sure belt is in grooves of small pulley begin at the bottom of the large pulley and slide belt around larger pulley.



**Step 7)** Holding belt as shown and turn belt until it 'rolls' on to large pulley. Note that the 2 grooves in the belt must be positioned over the 2 ridges in the bottom of the smaller and larger pulley for proper seating.



**Step 8)** To ensure belt is seated properly, measure the distance from the back of the chair to the front of the belt on both the motor side and the pulley side. If not seated at equal distance on both motor and pulley, continue to roll belt, applying pressure in the direction the belt needs to move, until the 2 grooves of the belt are seated properly over the 2 ridges on the motor side and pulley side. If belt is already in grooves, but not aligned, take allen wrench and loosen set screw on small pulley and adjust so that the belt is equal distance.



**Step 9)** Before replacing back cover, return backrest to upright position and test chair with back cover off, to ensure belt is seated properly and working as it should. (Remember to plug chair back in and turn on power to chair). If it is, fold backrest on to seat and replace back cover. If it is not, turn off chair, unplug and repeat step 7 until belt is seated properly.